



Dart Aerospace Ltd.
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D3791-1
Job Sheet 187933



Part No: D3791-1 -

Job Qty: 6 ea

Part Name: Wearpad



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/21/18

Job Tracking No:

Due Date: 1/4/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D3791 REV.B IPP Rev:A 08-05-13 new issue DD verified by:EC IPP Rev:B 08-05-22 revA as per dwg
ECN1191 DD verified by:EC IPP REV:C 18.11.09 AS PERR DWG REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	6 pcs	1/4/19	1/4/19	0.26	0.49	Waterjet - Flow		OC 19/01/04
110	QC	6 pcs	1/4/19	1/4/19	0.00	0.00	QC2 Waterjet-2		OC 19/01/04 DAS
120	QC	6 pcs	1/4/19	1/4/19	0.00	0.00	QC8-3		JAN 07 2019 68
130	Brake NC	6 pcs	1/4/19	1/4/19	0.00	0.15	Brake NC 1		DAS 9-89
140	QC	6 pcs	1/4/19	1/4/19	0.00	0.00	QC5		38
150	Automated Welding - B4B	6 pcs	1/4/19	1/4/19	0.00	2.05	Automated Welding - 1 - B4B		9-89
160	QC	6 pcs	1/4/19	1/4/19	0.00	0.00	QC10		EL
170	QC	6 pcs	1/4/19	1/4/19	0.00	0.00	QC5		EL
180	SprayPaint	6 pcs	1/4/19	1/4/19	0.00	0.10	Spray Paint - 2 - B4B		RD 19-3-29
190	QC	6 pcs	1/4/19	1/4/19	0.00	0.00	QC3		14-3-28
200	Packaging	6 pcs	1/4/19	1/4/19	0.00	0.00	Packaging3-1	FP-002	14-3-28
210	QC21-SA	6 Ea	1/4/19	1/4/19	0.00	0.00	QC21		DAS 9-89

Part Op 100 - 1-Cut as per Dwg D3791 Dwg Rev: B Prog Rev: B 2-Deburr if necessary
Descriptions: 130 - 1-Deburr if necessary 2-Form on Brake as per Dwg D3791 using Jigs

140 - Ensure joggle as per dwg D3429

150 - ***SEE NOTE 8 FOR SURFACE BUILDUP*** 1- WELD AS PER DWG AND QSI004 4.5 FOR AUTOMATED WELDING USE 8259 HARDCOAT BATCH: _____

180 - APPLY TEXTURED COATING ON CONCAVE SURFACE AS PER DWG AND QSI

BATCH: 5147896

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	1.7502 sf (.2917 ea)	100-Waterjet - Flow - 1	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S16GA	2	127	0

Part Specifications

Specifications could not be found.



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Container No: S142098



Part: D3791-1

Job No: 187933

Serial No/Batch: S142098

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/05/19